

## Prediction of hub-seal effect on efficiency drop in axial turbine stage

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In axial turbine stages the secondary flows have an important impact on the drop of the stage efficiency. Significant sources of the secondary flows are shroud- and hub-seals [1,2]. This paper deals with numerical simulation of the hub-seal leakage flow effect on the axial turbine stage efficiency drop. Simulation was done using in-house numerical software [3] based on solution of RANS equation closed with  $k - \omega$  turbulence model.

Fig. 1 shows scheme of the computational domain containing stator and rotor blades and simplified hub-seal with two seal-fins and with separated inlet boundary. The mass flow rate through the hub-seal is controlled with the size of the radial clearance  $c_{rad}$  in range 0.1 – 1.5 mm. The isentropic outlet Mach number is  $M_{is,out} = 0.24$ , the isentropic outlet Reynolds number is  $Re_{is,out} \approx 5.1 \times 10^6$ , rotational speed of the rotor blade is 3810 RPM. Two axial clearances  $c_{ax} = 5$  and 10 mm are tested.

Fig. 2 shows streamlines in meridian plane inside the hub-seal colored by normalized mass-flux density  $\dot{m}/\dot{m}_{nom}$ , where  $\dot{m} = \rho(u_{ax}^2 + u_{rad}^2)^{0.5}$ ,  $\rho$  is the density,  $u_{ax}$  and  $u_{rad}$  are axial and radial velocity vector components and  $\dot{m}_{nom}$  is nominal value. Fig. 3a documents an ele-

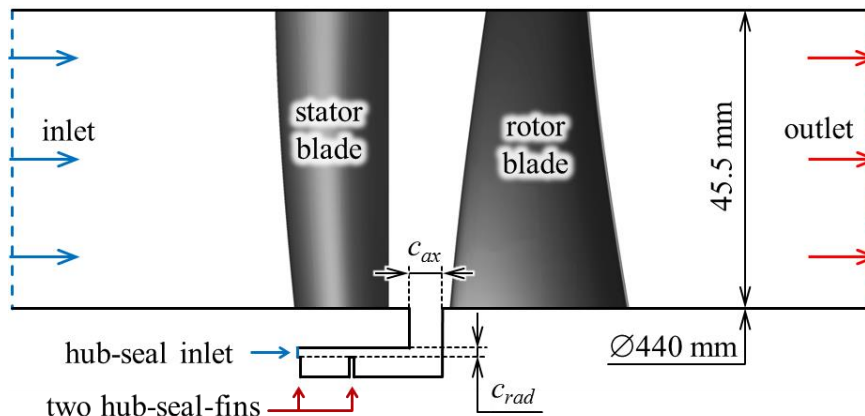


Fig. 1. Scheme of the axial turbine stage with the hub-seal

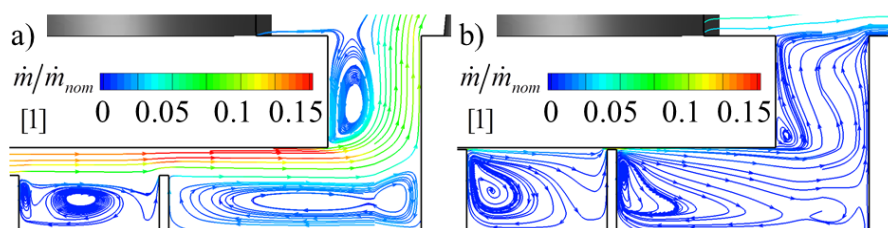


Fig. 2. Projection of streamlines to the meridian plane in the hub-seal region; the streamlines are colored by normalized mass-flux density; radial clearance: a)  $c_{rad} = 1.5$  mm, b)  $c_{rad} = 0.1$  mm

variation effect of the rotor blade on the stream from the hub-seal. The normalized efficiency drop dependency on the mass flow rate through the hub-seal is shown in fig. 3b. In fig. 3b there is  $\Theta = q_{seal} / q_{tot}$ ,  $q_{seal}$  is mass-flux through the hub-seal and  $q_{tot}$  is total mass-flux through the outlet boundary. The normalized efficiency drop is defined as  $\hat{\eta}_{TT} = (\eta_{TT} - \eta_{min}) / (\eta_{max} - \eta_{min})$ , where  $\eta_{TT} = (T_{Tin} - T_T) / (T_{Tin} - T_{Tis})$ ,  $T_{Tin}$  is the total inlet temperature,  $T_T$  is local total temperature,  $T_{Tis}$  is local isentropic total temperature,  $\eta_{min}$  and  $\eta_{max}$  are chosen minimal and maximal values for normalization. Fig. 4 compares distribution of the normalized efficiency drop in axial section behind the rotor blades for radial clearance  $c_{rad} = 0.1$  and 1.5 mm.

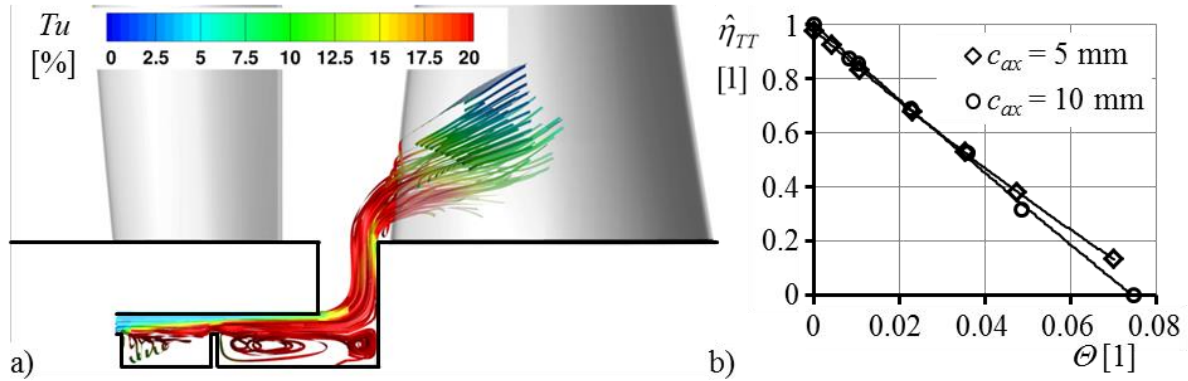


Fig. 3. a) detail of the streamlines (colored by local turbulence intensity) from the outflow-slot of the hub-seal; b) dependency of the normalized efficiency on the hub-seal mass-flux to total mass-flux ratio

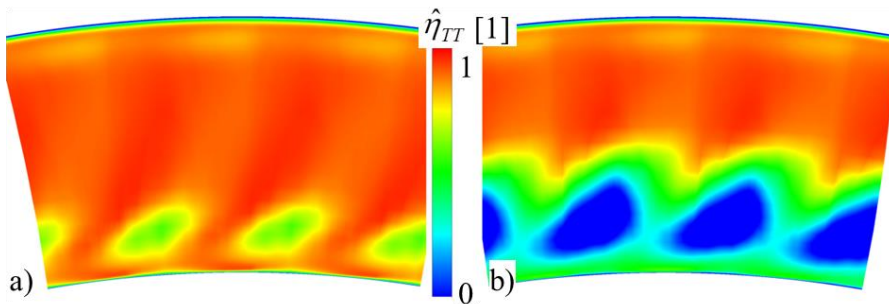


Fig. 4. Distribution of the normalized efficiency in axial section behind the rotor blades; radial clearance: a)  $c_{rad} = 0.1$  mm, b)  $c_{rad} = 1.5$  mm

Presented results demonstrate significant impact of the hub-seal leakage flow on the efficiency drop of the axial turbine stage. We can see that in case of higher mass flow rate through the hub-seal the seal leakage flow is able to send down the efficiency in lower half of the blade span.

## Acknowledgements

This work has been supported by the project TH02020086 of the Technology Agency of the Czech Republic.

## References

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